

**AMENDMENTS**

**IN THE CLAIMS:**

*Please cancel claims 1-2, 8 and 14-17, and amend claims 3-4, 6 and 9 as provided below.*

1-2. (Cancelled).

3. (Currently amended) ~~The method of claim 1~~ A method for forming a ferroelectric capacitor comprising:

providing a dielectric layer over a semiconductor;  
forming a barrier layer over said dielectric layer;  
forming a first metal layer over said barrier layer;  
forming a ferroelectric layer over said first metal layer;  
forming a hard-mask layer over said second metal layer; and  
etching said second metal layer, said ferroelectric layer, and said first metal layer  
using a three step plasma process comprising:

a first metal layer etch comprising the gases Cl<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, and CO;  
a PZT etch comprising the gases BCl<sub>3</sub> and Cl<sub>2</sub>; and  
a second metal layer etch comprising the gases Cl<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, and CO,

wherein said plasma process comprises a PZT etch process comprising the gases BCl<sub>3</sub> and Cl<sub>2</sub> in a range of ratios from 1:4 to 10:1 respectively.

4. (Currently amended) The method of claim [[1]] 3, wherein said first metal layer comprises iridium, said ferroelectric layer comprises PZT, and said second metal layer comprises iridium.

5. (Original) The method of claim 4 wherein said second metal layer comprises iridium.

6. (Currently amended) A method for forming a ferroelectric memory cell comprising:

providing a dielectric layer over a semiconductor;  
forming a barrier layer over said dielectric layer;  
forming a first metal layer over said barrier layer;  
forming a ferroelectric layer over said first metal layer;  
forming a second metal layer over said ferroelectric layer;  
forming a hard-mask layer over said second metal layer;  
etching said first metal layer with a plasma process comprising the gases Cl<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, and CO; and  
etching said ferroelectric layer with a plasma process comprising the gases BCl<sub>3</sub> and Cl<sub>2</sub>, wherein said ferroelectric layer etch process further comprises the gases BCl<sub>3</sub> and Cl<sub>2</sub> in a range of ratios from 1:4 to 10:1 respectively.

7. (Original) The method of claim 6 wherein all etch process are performed at temperatures between 200°C and 500°C.

8. (Canceled).

9. (Currently amended) The method of claim [[8]] 6, wherein said first metal layer comprises iridium and said ferroelectric layer comprises PZT.

10. (Original) A method for forming a ferroelectric memory capacitor comprising:

providing a dielectric layer over a semiconductor wherein said dielectric layer has an upper surface forming a plane;  
forming a barrier layer over said dielectric layer;  
forming a first metal layer over said barrier layer;

forming a ferroelectric layer over said first metal layer;  
forming a second metal layer over said ferroelectric layer;  
forming a hard-mask layer over said second metal layer; and  
etching said second metal layer, said ferroelectric layer, and said first metal layer  
using a plasma process to form sidewalls wherein the angle forming by said sidewalls  
and said plane is between 78° and 88°.

11. (Original) The method of claim 10 wherein said plasma process comprises  
a three step process, comprising:

a first metal layer etch comprising the gases Cl<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, and CO;  
a PZT etch comprising the gases BCl<sub>2</sub> and Cl<sub>2</sub>; and  
a second metal layer etch comprising the gases Cl<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, and CO.

12. (Original) The method of claim 10 wherein said plasma process comprises  
a PZT etch process comprising the gases BCl<sub>3</sub> and Cl<sub>2</sub> in a range of ratios from 1:4 to  
10:1 respectively.

13. (Original) The method of claim 11 wherein said first metal layer comprises  
iridium, said ferroelectric layer comprises PZT, and said second metal layer comprises  
iridium.

14-17. (Canceled).